

**Garant****Indexable insert for turning TDAT 070104, Grade: HB7410****Order data**

Order number	268640 HB7410
GTIN	4062406057855
Item class	21I

**Technical description**

Grade	HB7410
Main application	Ti
Finishing/roughing assignment	Finishing
Feed f	0.05 - 0.23 mm/rev.
Cutting conditions	continuous
Chip breaker	TIS
Cutting depth $a_p$	0.05 - 0.23 mm
Tool material	Carbide
Cutting speed $v_c$ main application	40 - 90 m/min
Corner radius	0.4 mm
Coating	TiN
ISO code indexable insert	TDAT 070104
Number of changes/inserts	3

Type of product

Indexable insert for turning